



Dart Aerospace Ltd.
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K6A 1K7
Canada

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D3955-23
Job Sheet 183833



Part No: D3955-23

Job Qty: 5 ea

Part Name: Template



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/27/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	5 pcs		10/12/18	0.03	0.61	Waterjet 1		SC 18/09/30
110	QC	5 pcs		10/12/18	0.00	0.00	QC2 Waterjet-3		SC 18/09/30
120	QC	5 pcs		10/12/18	0.00	0.00	QC8-4		OCT 01 2018 68
130	Packaging	5 pcs		10/12/18	0.00	0.00	Packaging3	57062	OCT 04 2018 89
140	QC21-SA	5 Ea		10/12/18	0.00	0.00	QC21		DAS 21 OCT 05 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	1.9810 sf (.3962 ea)	100-Waterjet	5099479

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.040	2	157	0

Part Specifications

Specifications could not be found.

Plex 9/27/18 12:56 PM Dart.lajeunesse.marie

D3955-23
S114718

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
1670 AUTUMN ST. SUITE 107 HECKESBURY, ON K84 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 09/30/18 Container No: S114718 Part: D3955-23 Job No: 183833 Serial No/Batch: S114718 Revision: Inspector: Exp Date: Instructions: Various STC's Envi DART AEROSPACE Equi																					

DART AEROSPACE LTD		Work Order: 183833
Description: Template		Part Number: D3955-23
Inspection Dwg: D3955	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.098	+0.004/-0.001	Ø0,098	1		VSC-01	
Ø0.129	+0.005/-0.001	Ø0,129	1		VSC-02	
0.750	+/-0.010	0,749	1			
1.000	+/-0.010	1,001	1			
1.250	+/-0.010	1,253	1			
1.375	+/-0.010	1,374	1			
2.563	+/-0.010	2,560	1			
0.800	+/-0.010	0,799	1			
1.500	+/-0.010	1,498	1			
2.250	+/-0.010	2,251	1			
2.750	+/-0.010	2,752	1			
3.250	+/-0.010	3,250	1			
5.000	+/-0.010	5,002	1			
6.500	+/-0.010	6,501	1			
7.500	+/-0.010	7,500	1			
8.000	+/-0.010	8,000	1			
8.500	+/-0.010	8,500	1			
9.375	+/-0.010	9,378	1			
9.625	+/-0.010	9,629	1			
10.600	+/-0.010	10,604	1			
11.13	+/-0.030	11,13	1			
0.040	+/-0.010	0,038	1			

Measured by: SC	Audited by:	Prototype Approval: N/A
Date: 18/09/20	Date:	Date: N/A

Rev	Date	Change	Revised by	Approved
A	09.07.29	New Issue	KJ	